

MESSAGE



In this age of extensive supply chain creation and disruption, it is of paramount importance to get to know

what your customer wants and how to ensure the best possible solutions for every process involved. A way to do this is to always focus on our dictum, "Quality is much better than Quantity". Through this understanding, our intentions to serve our clients have always been very clear.



Innovating
Products and
Processes
flexible enough
to meet client
requirements,
giving required
safety, ease of

work, additional features and defined product life which will help us build relations. A very interesting time to build new processes and have all these stabilized to achieve LEAN Culture is what keeps us on our toes. Our focus is always to Drive Change and Achieve Excellence!

C.M.D. Mr. R.M. Sukhatankar C.E.O.
Mr. C.R. Sukhatankar



CORE IDEOLOGIES

VISION

Be the preferred manufacturer in Thermoset plastic products by 2025 in India.

MISSION

Being the one in the field of Thermoset plastic products by offering required value, flexibility & reduced supply chain for the electrical sector companies.

CORE VALUES

C M Т **Motivation** Independence Creativity **Trust** Liberty to Freedom Imbibing a **Drive to** team to of thought, culture accept design

accept of thought,
new expression
challenges & action
work to meet the
exciting Vision.

team to
design
products &
processes
to achieve
customers'
met &
unmet
needs.

Imbibing a culture of trust in the company

PURPOSE

Building relationships by making lives easier of all stake holders.



OUR HISTORY

1980 to 1989 <u>1980</u>:- Mr. R.M Sukhatankar left job of a switchgear giant and began business in a small unit in Mumbai for Thermoset Molding

1984 :- Rising to the opportunity expanded with a Unit in A.nagar

1989 :- Started in-house tool maintenance with conventional setup

1990 to 1999 <u>1994 :-</u> After a decade of experience started 3rd unit for Thermoset parts

<u>1996</u>:- Ventured into Contract Manufacturing of Switchgear products with a new team and 2nd Location in Ahmednagar

<u>1998 :-</u> 2nd generation Mr. Chinmay joins business taking responsibility for Quality & Development and focus on Brand building



OUR HISTORY

2000 to 2009 2001 :- 2nd Thermoset Molding unit started in Ahmednagar

2001 :- Diversified in Sheet Metal parts

<u>2003</u> :- Group started 2nd unit in Nasik for Thermoset parts

2004 :- Another switchgear product offered which is a clear indication of trust.

2006 :- New unit added for increased demand of Switchgear products

2008 :- All units Shifted to A.nagar as future strategic decision

2009 :- Got into Lean Methodology to eliminate waste with training

2010 to 2019 2010 :- Design & CNC facilities added to tool manufacturing

2011 :- Group added a 12000 sq. ft. space

2013 :- Merged 2 Molding units.

2013 :- Started participating in exhibitions and started expanding PAN INDIA

2015 :- Participated in Exhibition with a JV for Raw material.

2017 :- SAP ERP introduced considering future

<u>2018</u> :- Plastic injection machines added.

<u>2018</u> :- Inspection & Testing facilities were improved

2020 :- Acquired a new space of 1.75Lac sq.ft. & entered Exports



Why us?



As premier manufacturer of GFRP & Phenolic Polymer components



In-House Tool Design & Manufacturing

UL &

UL and ISO 9001:2015 Certified Company

400+ Team Members

400+ Employees with average age of 32 years



Wide range of Thermoset Molding Machines



Multiple Value added processes under one roof



Robust Processes & Systems



Ample space to expand as per clients requirement



Our Team



Team work makes Dream work



Happy Teams create Happiness



Keeping the Team Fit for Action



Always Unbiased for Quality



Ambition to become Leaders



Training at Gurukul



Coming together is Beginning. Keeping together is Progress. Working together is Success.

MOLDING



61 Vertical compression/ Transfer Thermoset Molding machines ranging from 40 to 500 tons.

For SMC and DMC moulded components we have installed production capacity of **1600 tons per annum**.

For Bakelite moulded components (Phenolic Formaldehyde) we have installed production capacity of **700 tons per annum.**

We also produce UF (Urea Formaldehyde) and MF (Melamine Formaldehyde) moulded components as per requirement.



COMPONENT MANUFACTURING





COMPRESSION MOLDING



Molding Machine

Cycles-

- 1. Compression
- 2. Transfer
- 3. Breathing

Ejection-

- 1. Top
- 2. Bottom

Controls- PLC

Safety-

- 1. Mould Ejection
- 2. Mould side cores

Temperature-

- 1. PID controls +/- 1 °C
- 2. Mould overheat Alarm
- 3. Heater malfunction alarm



Hi-frequency Pre-heating

Capacity-

• 1 Kilowatt to 1.5 Kilowatt

Bed Size-

180 mm X 140 mm

Cold Storage



Temperature-

Below 26°C

FIFO System-

For Shelf life

Phenolic Palletizing



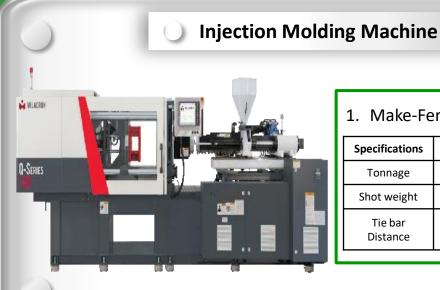
Machines-

• 40 Ton capacity

Tablets-

- From 20mm to 65mm
 Capacity-
- 2 Tons/ shift

INJECTION MOLDING



1. Make-Ferromatic Milacron

Specifications	M/c 01	M/c 02
Tonnage	80 ton	150 ton
Shot weight	99 gm	272 gm
Tie bar Distance	460x460 mm ²	510x510 mm ²



Hopper Dryer

- 1) Make-Wittmann
- 2) Tonnage-Hopper capacity

150 ton- 50kg & 80 Ton-25kg



Granulator

1) Make-Wittmann



MTC

1) Make-Wittmann

TOOL DESIGN

Facilities

- 2D and 3D designing of moulds and press tools by experts.
- High precision and accuracy are achieved by quality check

Expertise in

- Material Selection Process
- Dimensional data verification
- Design for Value Engineering
- Design for Manufacturing
- Design for Assembly
- Design FMEA





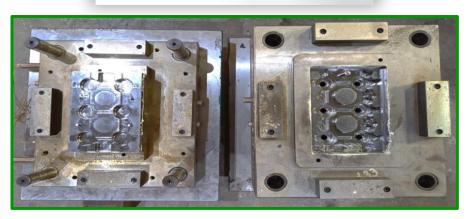


TOOL DESIGN

Press Tool



Molding Tool







TOOL MANUFACTURING

CNC Machines

Spark Erosion Machine

Make- ELECTRONICA Size- 550 X 350 X250mm



EDM

Make- ELECTRONICA

Size- 350X200X200mm





VMC

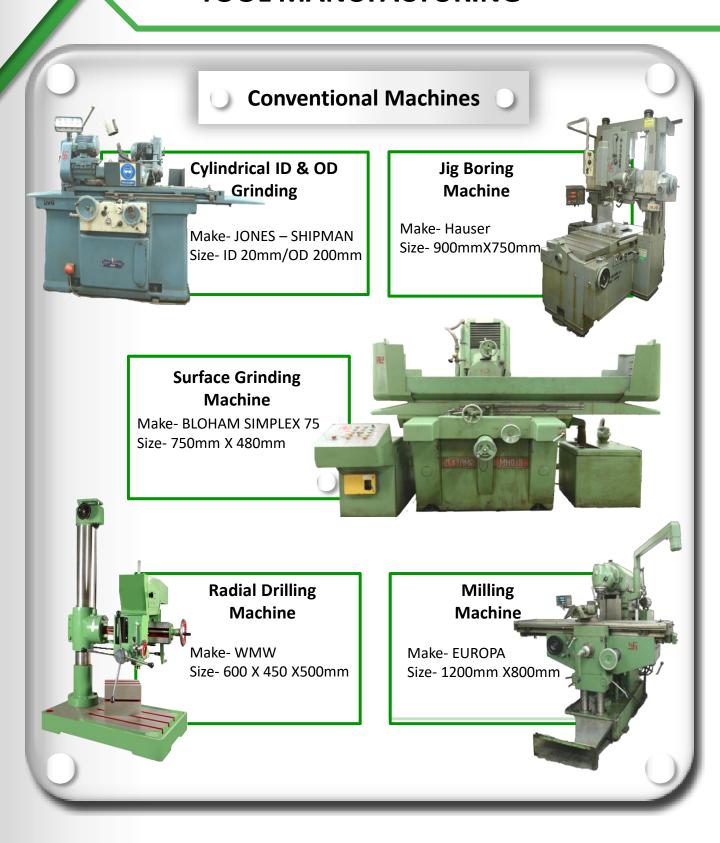
Make- BFW

Size-

- 1) 600X450X500 mm
- 2) 1100X600X600 mm



TOOL MANUFACTURING





PRESS SHOP



Facilities:-

- 13 Pneumatic and Mechanical press machines
- 2. Machines are ranging from 10 ton to 160 ton
- 3. Feeder, Decoiler & Straightener
- 4. Tapping pitch control
- 5. N. C. Shearing Machine range up to 6mm thickness

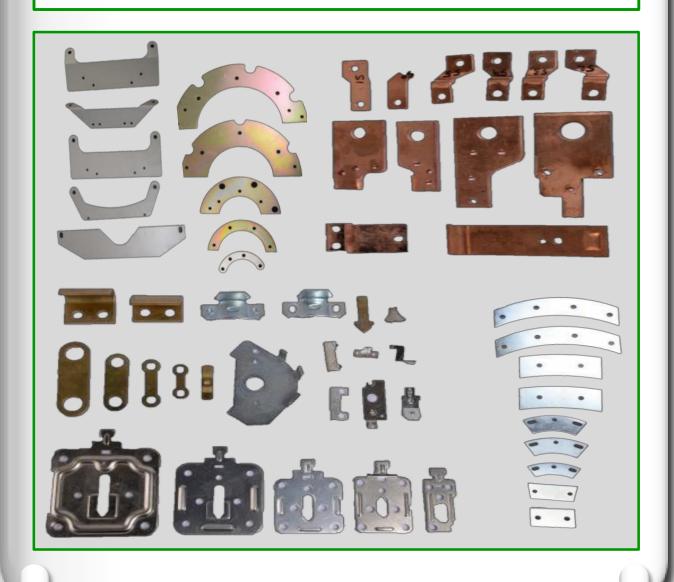




PRESS SHOP

Material consumption:-

Brass- 300 ton/ annum Steel- 80 ton / annum Copper- 180 ton / annum Aluminum- 50 ton / annum





PRODUCT MANUFACTURING

Facilities

- 1. Switchgear products
- 2. Contactor and Starters for Control gear as well as Agriculture Industry
- 3. Fuses and Connectors for control panel
 - Connectors range from 15 Amp to 100 Amp
 - Fuses range from 2 Amp to 63 Amp for L&T
- 4. FLP Kit for Motors
- 5. Rectifier Assemblies
- 6. Mechanical assemblies for circuit breakers







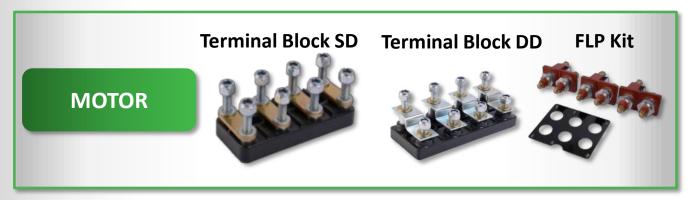


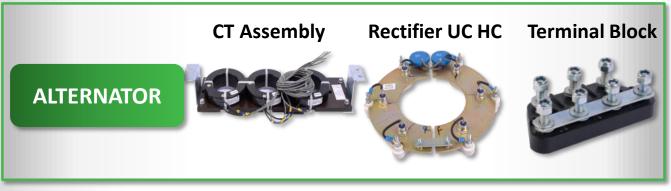


PRODUCT MANUFACTURING

Contactor HF Fuses Agri Starter

SWITCHGEAR









AUTOMATS

Facilities-

Make- PMT Machines
Machines- 12 Nos (3mm to 60 mm)
Thread Rolling up to 50mm.
Centre less Grinding up to 50mm.
Tapping Machine up to 20mm.

Materials -

- 1. Brass Extruded CuZn37
- 2. Steel Mild Steel/ EN1A/ EN8D







QUALITY CERTIFICATES & AWARDS







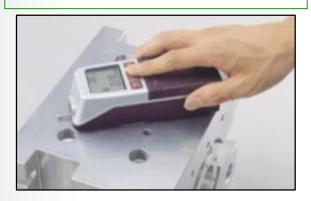




QUALITY AND TESTING



Insulation Resistance Test



Surface Roughness Test



Linear Height Gauges



Coil turn Test



Destructive plating thickness Test



QUALITY AND TESTING



Vickers Hardness Test



Rockwell Hardness Test



HV Testing Tester



DFT Meter



Conductivity Test







OUR ASSOCIATIONS









ISO 9001:2015 Certified by IRQS





















AIRPMA

All India Reinforced Plastic Molders Association



OUR AWARDS & RECOGNITION



First Prize in SME sector by
Maharashtra State Government under
District Award scheme.
Year 2013



"SME Business Excellence Award"
By Navbharat Times as Best SME in
Electrical products
Year 2017



Second Prize in Kaizen Competition in MSME Category for Regional level from CII Year 2018



"National 5S Excellence Award 2019" (manufacturing category) from CII From Oct 2019 to Oct 2020



OUR AWARDS & RECOGNITION



"Gold supplier award" by Larsen & Toubro Ltd From 2010 to 2020



"Direct On-Line Supplier" from Crompton Greaves Ltd.
for 20 years



"Green channel supplier Award" by Cummins Generator Tech Pvt Ltd for past 17 years



"Self Certified Supplier" from Sigma Electric Manufacturing Corp. for 8 years











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